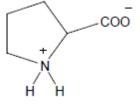
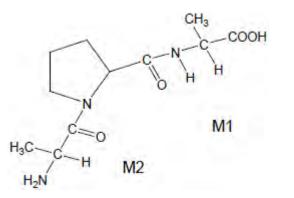
M1.(a) (i)



Allow CO_2^- and NH_2^+

(ii) NOTE - Two marks for this clip
 M1 for alanine section bonded through N
 M2 for alanine section bonded through C
 But penalise error in proline ring





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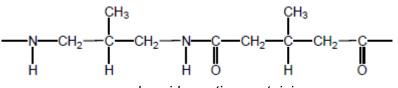
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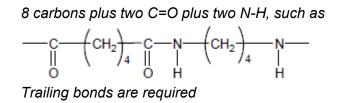
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- (b) (i) <u>3-methylpent-2-ene</u> Ignore E-Z, commas, spaces or missing hyphens
 - (ii) <u>4-amino-3-methylbutanoic acid</u> Ignore commas, spaces or missing hyphens

(iii)



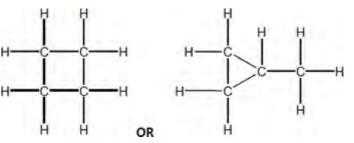
or any polyamide section containing



(iv) Non polar OR no polar groups / bonds (for attack by water / acids / alkalis / nucleophiles or for hydrolysis)

C-C bonds are strong

M2.(a) Alkenes



Correctly drawn molecule of cyclobutane or methyl cyclopropane, need not be displayed formula

- (b) C₆H₁₄ (or correct alkane structure with 6 carbons) Allow hexane or any other correctly named alkane with 6 carbons
- (c) Poly(but-2-ene)
- (d) High pressure

Allow pressure
MPa
Mention of catalyst loses the mark

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[7]

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- 1
- (e) This question is marked using levels of response. Refer to the Mark Scheme Instructions for Examiners for guidance on how to mark this question.

Level 3

All stages are covered and the explanation of each stage is generally correct and virtually complete.

Answer communicates the whole process coherently and shows a logical progression from stage 1 and stage 2 (in either order) to stage 3.

5–6 marks

Level 2

All stages are covered but the explanation of each stage may be incomplete or may contain inaccuracies OR two stages are covered and the explanations are generally correct and virtually complete.

Answer is mainly coherent and shows progression. Some steps in each stage may be out of order and incomplete.

3-4 marks

Level 1

Two stages are covered but the explanation of each stage may be incomplete or may contain inaccuracies, OR only one stage is covered but the explanation is generally correct and virtually complete.

Answer includes isolated statements but these are not presented in a logical order or show confused reasoning.

1-2 marks

0 marks

Level 0

Insufficient correct chemistry to gain a mark.

Indicative chemistry content

Stage 1: consider effect of higher temperature on yield

- (Or vice versa for lower temperature)
- Le Chatelier's principle predicts that equilibrium shifts
- to oppose any increase in temperature
- Exothermic reaction, so equilibrium shifts in endothermic direction / to the left
 - So a Higher T will reduce yield

Stage 2: consider effect of higher temperature on rate (Or vice versa for lower temperature)

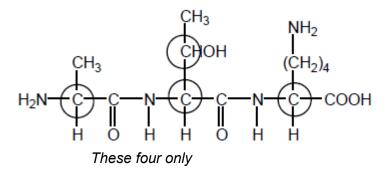
- At higher temperature, more high energy molecules
- more collisions have E>Ea
- So rate of reaction increases / time to reach equilibrium decreases

Stage 3: conclusion

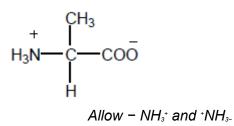
Industrial conditions chosen to achieve (cost-effective) balance of suitable yield at reasonable rate

[11]

M3.(a) (i)



(ii)



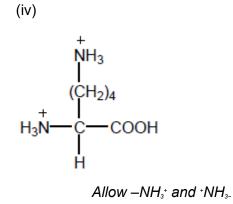
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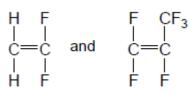
(iii) <u>2-amino-3-hydroxybutanoic acid</u> Ignore 1 in butan-1-oic acid

> Do not penalise commas or missing hyphens Penalise other numbers



- (b) (i) Condensation Allow polyester
 - (ii) <u>propane-1,3-diol</u> *Must have e Allow 1,3-propan<u>e</u>diol*
- (c) (i) Addition Not additional

(ii)



Allow monomers drawn either way round Allow bond to F in CF_3

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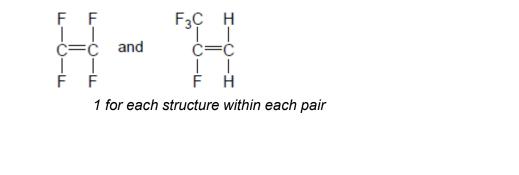
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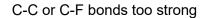
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OR

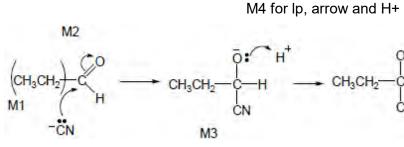




M4.(a) <u>Nucleophilic addition</u>

(d)

С



Allow C_2H_{5-} for CH_3CH_{2-}

- M1 and M4 include lone pair and curly arrow.
- Allow: CN⁻ but arrow must start at lone pair on C.
- M2 not allowed independent of M1, but allow M1 for correct attack on C+.
- + rather than δ + on C=O loses M2.
- Penalise incorrect partial charges.
- M3 is for correct structure including minus sign but lone

pair

is part of M4.

• Penalise extra curly arrows in M4.

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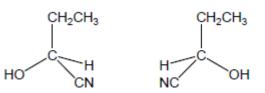
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[11]

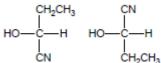
M1 for correct structure of product of part (a). Allow C_2H_{5-} for CH_3CH_{2-} . Penalise wrongly bonded, OH or CN or CH_2CH_3 once only in clip.

1



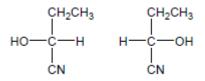


M2 cannot be gained by simply swapping two or more groups with no attempt to show a mirror image., e.g. do not allow M2 for



because these do not <u>show</u> the enantiomers as mirror images.

Students must show an attempt at mirror images, eg allow

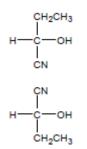


ie vertical groups same and horizontal swapped as if there was a mirror between them

No mirror need be shown

Do not penalize wedge bond when wedge comes into contact with both C & N $\,$

However these two could score M2 if placed as below as if with a "mirror" horizontally between them.



(ii) M1 (Plane) <u>polarized light</u> M2 only scores following correct M1

> M2 or Rotated in opposite directions (equally) (only allow if M1 correct close) Not just in different directions but allow one rotates light to the left and one to the right. Not molecules rotate.

(c) <u>2-hydroxybutane(-1-)nitrile</u>

(d) Weak acid / (acid) only slightly / partially dissociated / ionised Ignore rate of dissociation.

> [CN⁻] very low Allow (very) few cyanide ions. Mark independently.

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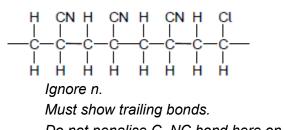
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(e) (i)
$$H_2C=CH-CH_3 + NH_3 + \frac{3}{2}O_2 \longrightarrow H_2C=CH-CN + 3H_2O$$

OR

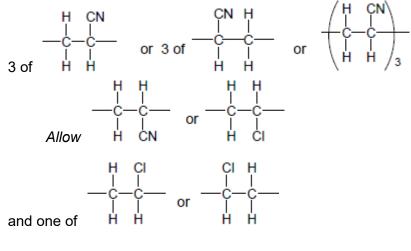
PhysicsAndMathsTutor.com



Do not penalise C–NC bond here on this occasion.

Must contain, in any order,

(ii)



Allow – CH₂CH(CN)CH₂CHCI- etc.

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(iii) Addition (polymerization)Allow self-addition.Do not allow additional.

[15]

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M5.(a)

(b) HO-C-C-OH CH₃CH₃



(c) **Q** is biodegradable

Polar C=O group or δ + C in **Q** (but not in **P**)

Therefore, can be attacked by nucleophiles (leading to breakdown)

[7]

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